



WAMAK

Heat pump



TWW 600 EVI
HeavyDuty
2L5

WAMAK TWW 600 EVI HeavyDuty 2L5

Product description

High-efficiency heat pump consisting of multiple modules of separate heat pumps. Each module contains one short closed refrigerant circuit with a pair of quiet Scroll compressors and robust stainless steel plate heat exchangers. Applications range from heating, cooling and domestic hot water heating of office or multi-functional buildings to cascading applications in industrial applications.

Use for demanding industrial applications. By combining the most suitable performance and application variants of heat pump modules, it is possible to tailor-make the complete system required. Each module is refrigeration, hydraulically and electrically isolated with a separate controller. The connection of the modules is cascaded, whereby each single controller can take over the function of the cascade master.

As a primary source, thermal energy from underground water at a depth of between 12 and 30 metres is used. A submersible pump delivers the groundwater to the heat pump and, depending on the quality and chemical composition, the heat from the groundwater is extracted either directly in the heat pump or through a separating heat exchanger with an intermediate circuit and antifreeze. The heat pump then raises this temperature to a usable temperature for heating or hot water.

The EVI (Enhanced Vapour Injection) technology allows the heat pump to achieve higher header flow temperatures even at lower source temperatures. EVI also has a positive impact on the compressor lifespan and overall system stability because the discharge gas temperature from the compressor is lower.

The twin compressors give the system robustness and the ability to distribute the heat output according to the actual load.

Product features

- Scroll compressor
- EVI technology
- Asymmetric plate heat exchanger
- Multi-stage capacity control
- High pressure switch
- Low pressure sensor - analogue
- Flow sensor consumer - analogue - (with accessory)
- Outdoor temperature sensor - (with accessory)
- Buffer temperature sensor - (with accessory)
- Modbus connection
- Two level frame
- Sylomer pads under compressor unit
- Electronic expansion valve
- Two-stage capacity control
- Phase and rotation control
- High pressure sensor - analogue
- Flow switch consumer - on/off - (with accessory)
- Flow switch source - on/off - (with accessory)
- DHW temperature sensor - (with accessory)
- Cascade control
- Solid frame structure

Basic performance data - WAMAK TWW 600 EVI HeavyDuty 2L5

Heating - EN 14511		
Heating capacity [kW]	W10 / W35 (max)	619.7 (62.0 / 619.7)
	W10 / W35 (min)	62.0 (62.0 / 619.7)
	W10 / W34	619.9 (62.0 / 619.9)
Electrical power input [kW]	W10 / W35 (max)	108.6 (10.6 / 108.6)
	W10 / W35 (min)	10.6 (10.6 / 108.6)
	W10 / W34	106.3 (15.1 / 154.8)
Heating efficiency faktor [COP]	W10 / W35 (max)	5.71
	W10 / W35 (min)	5.85
	W10 / W34	5.83
Seasonal space heating energy efficiency - SCOP EN 14825		
Average Climate / Low Temperature [35°C]	SCOP	3.51
	η [%]	140.3
	Label	A++
	Qhe [kWh]	1280300.2
	Pdesignh [kW]	619.7
	Tbivalent [°C]	-10
Cooling		
Cooling capacity - [kW]	A35 / W23-18	484.3
	A25 / W23-18	509.0
	A35 / W12-7	363.8
	A25 / W12-7	363.8
Seasonal space cooling energy efficiency - SEER EN 14825		
[W 23 / 18°C]	SEER	5.15
	Qce [kWh]	218280.0
	ηc [%]	205.8
Sound EN 12102		
Acoustic power - Lw	dB(A)	77.3
Acoustic pressure - Lp	1 m dB(A)	69.3
	5 m dB(A)	55.3
	10 m dB(A)	49.3
Mechanical and operational information		
Compressor type (3~ 400/50)	SCROLL / 10 /	On/Off
Refrigerant	R410A (GWP - 2088)	5 x 15.8 kg
Operating limit temperatures heating - (min / max) [°C]	25 / 65	
Operating limit temperatures source - (min / max) [°C]	-10 (7) / 30	
Weight	2650 kg	

Main technical data - WAMAK TWW 600 EVI HeavyDuty 2L5

Enclosure type			HD2L5			
Basic dimensions	Height [mm]	2000	Operating limit temperatures heating	MAX [°C]	65	
	Width [mm]	3450		MIN [°C]	25	
	Length [mm]	1200	for more see operating limits diagram			
Weight [kg]	2650	Condenser	Port size	5 x VIC 2.1/2 "		
Colour	Gray		Type	BPHE		
Enclosure IP Class	IP20		Count	5		
Refrigeration cycle			Material	AISI 316		
Compressor	Type	Scroll	Maximal operating pressure - refrigerant [bar]	50		
	Number of stages	10	Maximal operating pressure - Water [bar]	6		
	On/Off		Testing pressure [bar]	70		
	Power factor Cosφ	0.64	Heat transfer medium	Water		
	Winding resistance	0.76 Ohm	Volume flow @ dT 5K (nom) - Water [m³/h]	10.71 ~ 107		
Refrigerant	R410A		Internal pressure drop - Water [kPa]	5 x 20		
	Volme	5 x 15.8 kg	Temperature difference @ 35°C (nom)	5 K		
	GWP	2088	@ 55°C	8 K		
	Safety class	A1	@ 65°C	10 K		
Refrigeration oil type			Renewable energy extraction side data			
Refrigeration oil type	POE RL32-3MAF		Operating limit temperatures source	MIN [°C]	-10 (7)	
	Oil volume	10 x 3.38 L		MAX [°C]	30	
Maximal pressure - refrigerant [bar]			for more see operating limits diagram			
PED class			Evaporator	Port size	5 x VIC 2.1/2 "	
EVI - vapour injection with economizer				Type	BPHE	
Electrical connection data				Count	5	
Line voltage [#~ V/Hz]				Material	AISI 316	
Current	nominal [A]	235.30	Maximal operating pressure - refrigerant [bar]			
	maximal [A]	374.00	29			
	starting [A]	57.2	Heat transfer medium			
Softstart			Water			
Main safety			Maximal operating pressure - Water [bar]			
Control System			6			
Main controller	SIEMENS	RVS 61	Volume flow - Water [m³/h]			
Extension module	AVS75.3xx	AVS75.3xx	12.00 ~ 120			
AVS75.372			Internal pressure drop - Water [kPa]			
Bus Clip-In	LPB OCI346		5 x 20			
	Modbus OCI352		Temperature difference - Water			
Online connection	Web server OZW672	ToSyMo	4 K			
Superheat controller	SEC61					
*** with accessory						

WAMAK TWW 600 EVI HeavyDuty 2L5

ErP (EU) No 811/2013: Technical parameters for heat pump space heaters

Model	TWW 600 EVI HeavyDuty 2L5		
Air-to-water heat pump		no	
Brine-to-water heat pump		no	
Water-to-water heat pump		yes	
Low-temperature heat pump		no	
Equipped with a supplementary heater		no	
Heat pump combination heater		no	
Temperature application		low (35 °C - 30 °C)	
Climate conditions		average	

Item	Symbol	Value	Unit	Item	Symbol	Value	Unit
Rated heat output at Tdesignh	Prated	619.7	kW	Seasonal space heating energy efficiency	ηs	140.3	%
Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature Tj				Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature Tj			
Tj = -7 °C	Pdh	619.9	kW	Tj = -7 °C	COPd	5.83	-
Tj = +2 °C	Pdh	620.6	kW	Tj = +2 °C	COPd	6.4	-
Tj = +7 °C	Pdh	62.1	kW	Tj = +7 °C	COPd	6.9	-
Tj = +12 °C	Pdh	62.1	kW	Tj = +12 °C	COPd	7.4	-
Tj = bivalent temperature	Pdh	619.7	kW	Tj = bivalent temperature	COPd	5.7	-
Tj = operation limit temperature	Pdh	---	kW	Tj = operation limit temperature	COPd	---	-
Bivalent temperature	Tbiv	-10	°C	Tj = operation limit temperature	TOL	---	°C
Power consumption in modes other than active mode				Heating water operating limit temperature	WTOL	65	°C
Off mode	Poff	0.010	kW	Supplementary heater			
Thermostat-off mode	Pto	0.010	kW	Rated heat output	Psup	94.9	kW
Standby mode	Psb	0.010	kW	Type of energy input		electricity	
Crankcase heater mode	Pck	0.000	kW	For air-to-water heat pumps: Rated air flow rate, outdoors	-	---	m3/h
Other items				For water- or brine-to-water heat pumps: Rated brine or water flow rate, outdoor heat exchanger	-	12.00 ~ 120	m3/h
Capacity control		multi-stage		Annual energy consumption	QHE	1280300.2	kWh
Sound power level							
indoors	Lwa	77	dB				
outdoors	Lwa	---	dB				

Contact details: WAMAK, s.r.o., Orovnicá 252, 96652, Orovnicá, Slovakia, info@wamak.sk

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ErP (EU) No 811/2013: Technical parameters for heat pump space heaters

Model	TWW 600 EVI HeavyDuty 2L5		
Air-to-water heat pump		no	
Brine-to-water heat pump		no	
Water-to-water heat pump		yes	
Low-temperature heat pump		no	
Equipped with a supplementary heater		no	
Heat pump combination heater		no	
Temperature application		middle (55 °C - 47 °C)	
Climate conditions		average	

Item	Symbol	Value	Unit	Item	Symbol	Value	Unit
Rated heat output at Tdesignh	Prated	616.8	kW	Seasonal space heating energy efficiency	ηs	123.2	%
Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature Tj				Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature Tj			
Tj = -7 °C	Pdh	623.2	kW	Tj = -7 °C	COPd	4.03	-
Tj = +2 °C	Pdh	625.4	kW	Tj = +2 °C	COPd	5.2	-
Tj = +7 °C	Pdh	62.7	kW	Tj = +7 °C	COPd	6.0	-
Tj = +12 °C	Pdh	62.8	kW	Tj = +12 °C	COPd	6.6	-
Tj = bivalent temperature	Pdh	616.8	kW	Tj = bivalent temperature	COPd	3.6	-
Tj = operation limit temperature	Pdh	---	kW	Tj = operation limit temperature	COPd	---	-
Bivalent temperature	Tbiv	-10	°C	Tj = operation limit temperature	TOL	---	°C
Power consumption in modes other than active mode				Heating water operating limit temperature	WTOL	65	°C
Off mode	Poff	0.010	kW	Supplementary heater			
Thermostat-off mode	Pto	0.010	kW	Rated heat output	Psup	94.9	kW
Standby mode	Psb	0.010	kW	Type of energy input		electricity	
Crankcase heater mode	Pck	0.000	kW	For air-to-water heat pumps: Rated air flow rate, outdoors	-	---	m3/h
Other items				For water- or brine-to-water heat pumps: Rated brine or water flow rate, outdoor heat exchanger	-	12.00 ~ 120	m3/h
Capacity control		multi-stage		Annual energy consumption	QHE	1274308.8	kWh
Sound power level							
indoors	Lwa	77	dB				
outdoors	Lwa	---	dB				

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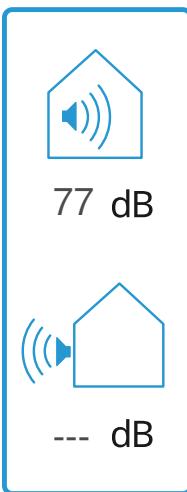
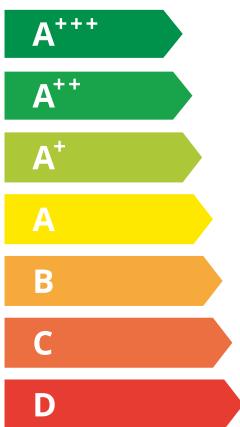
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TWW 600 EVI
HeavyDuty 2L5

55 °C

35 °C



■ 648	■ 633
■ 617	■ 620
■ 605	■ 589
kW	kW

2019

811/2013

TWW 600 EVI

HeavyDuty 2L5

ErP Data

	55 °C	35 °C
Energy class	A+	A++
η [%]	123.2	140.3
P _{rated} [kW]	617	620
Q _{HE} [kWh/y]	1274309	1280301
SCOP [-]	3.08	3.51
T _{bivalent} [°C]	-10	-10

CONTROLLER



+ QAA55/75 class **VII** 3.5% ↓
- QAA55/75 class **III** 1.5% ↓

Heating performance data

Version: v2024.004-BW-WW

Source - Brine [0°C] / Low Temperature [35°C]

ZHI46K1P-TWD_R410A_10_BWW

Operating conditions		Qh	P	COP
1	B0 / W30-35	492.1	108.6	4.53
2	B0 / W30-35 (MIN)	49.2	10.6	4.65
A	B0 / Wxx-34	491.6	106.2	4.63
B	B0 / Wxx-30	489.2	97.1	5.04
C	B0 / Wxx-27	48.7	8.8	5.51
D	B0 / Wxx-24	48.5	8.2	5.88
E	B0 / Wxx-35	492.1	108.6	4.53
F	B0 / Wxx-35	492.1	108.6	4.53

SCOP DATA EN 14825:2018

Source - Brine [0°C] / Low Temperature [35°C]	
SCOPon	3.12
SCOPnet	6.01
SCOP	3.12
η [%]	124.63
Label	A+
Qh [kWh]	1016679
Pdesignh [kW]	492.1
Tbivalent [°C]	-10

Source - Brine [0°C] / Medium Temperature [55°C]

Operating conditions		Qh	P	COP
1	B0 / W47-55	502.0	170.2	2.95
2	B0 / W47-55 (MIN)	50.2	16.6	3.02
A	B0 / Wxx-52	505.3	155.3	3.36
B	B0 / Wxx-42	506.1	121.2	4.22
C	B0 / Wxx-36	49.8	10.5	4.75
D	B0 / Wxx-30	49.5	9.5	5.23
E	B0 / Wxx-55	502.0	170.2	2.95
F	B0 / Wxx-54	505.8	158.9	3.18

SCOP DATA EN 14825:2018

Source - Brine [0°C] / Medium Temperature [55°C]	
SCOPon	2.74
SCOPnet	4.75
SCOP	2.74
η [%]	109.41
Label	A+
Qh [kWh]	1037132
Pdesignh [kW]	502.0
Tbivalent [°C]	-10

Source - Water [10°C] / Low Temperature [35°C]

Operating conditions		Qh	P	COP
1	W10 / W30-35	619.7	108.6	5.71
2	W10 / W30-35 (MIN)	62.0	10.6	5.85
A	W10 / Wxx-34	619.9	106.3	5.83
B	W10 / Wxx-30	620.6	97.7	6.35
C	W10 / Wxx-27	62.1	8.9	6.94
D	W10 / Wxx-24	62.1	8.4	7.40
E	W10 / Wxx-35	619.7	108.6	5.71
F	W10 / Wxx-35	619.7	108.6	5.71

SCOP DATA EN 14825:2018

Source - Water [10°C] / Low Temperature [35°C]	
SCOPon	3.51
SCOPnet	7.56
SCOP	3.51
η [%]	140.30
Label	A++
Qh [kWh]	1280300
Pdesignh [kW]	619.7
Tbivalent [°C]	-10.00

WAMAK TWW 600 EVI HeavyDuty 2L5

Source - Water [10°C] / Medium Temperature [55°C]

Operating conditions		Qh	P	COP	SCOP DATA EN 14825:2018	
1	W10 / W47-55	616.8	170.1	3.63	Source - Water [10°C] / Medium Temperature [55°C]	
2	W10 / W47-55 (MIN)	61.7	16.6	3.72	SCOPon	3.08
A	W10 / Wxx-52	623.2	154.8	4.03	SCOPnet	5.76
B	W10 / Wxx-42	625.4	120.9	5.17	SCOP	3.08
C	W10 / Wxx-36	62.7	10.5	5.98	η [%]	123.21
D	W10 / Wxx-30	62.8	9.5	6.58	Label	A+
E	W10 / Wxx-55	616.8	170.1	3.63	Qh [kWh]	1274309
F	W10 / Wxx-55	616.8	170.1	3.63	Pdesignh [kW]	616.8
					Tbivalent [°C]	-10.00

Low temperature cooling W 12 / 7°C

Operating conditions		Qc	P	EER	SEER DATA EN 14825:2018 [W 12 / 7°C]	
A	W30-35 / W12-7	373.9	116.0	3.22	SEERon	3.86
B	W26-xx / W12-7	380.8	106.2	3.59	SEER	3.86
C	W22-xx / W12-7	386.7	97.1	3.98	Qc [kWh]	218280
D	W18-xx / W12-7	389.3	92.8	4.20	η [%]	154.51

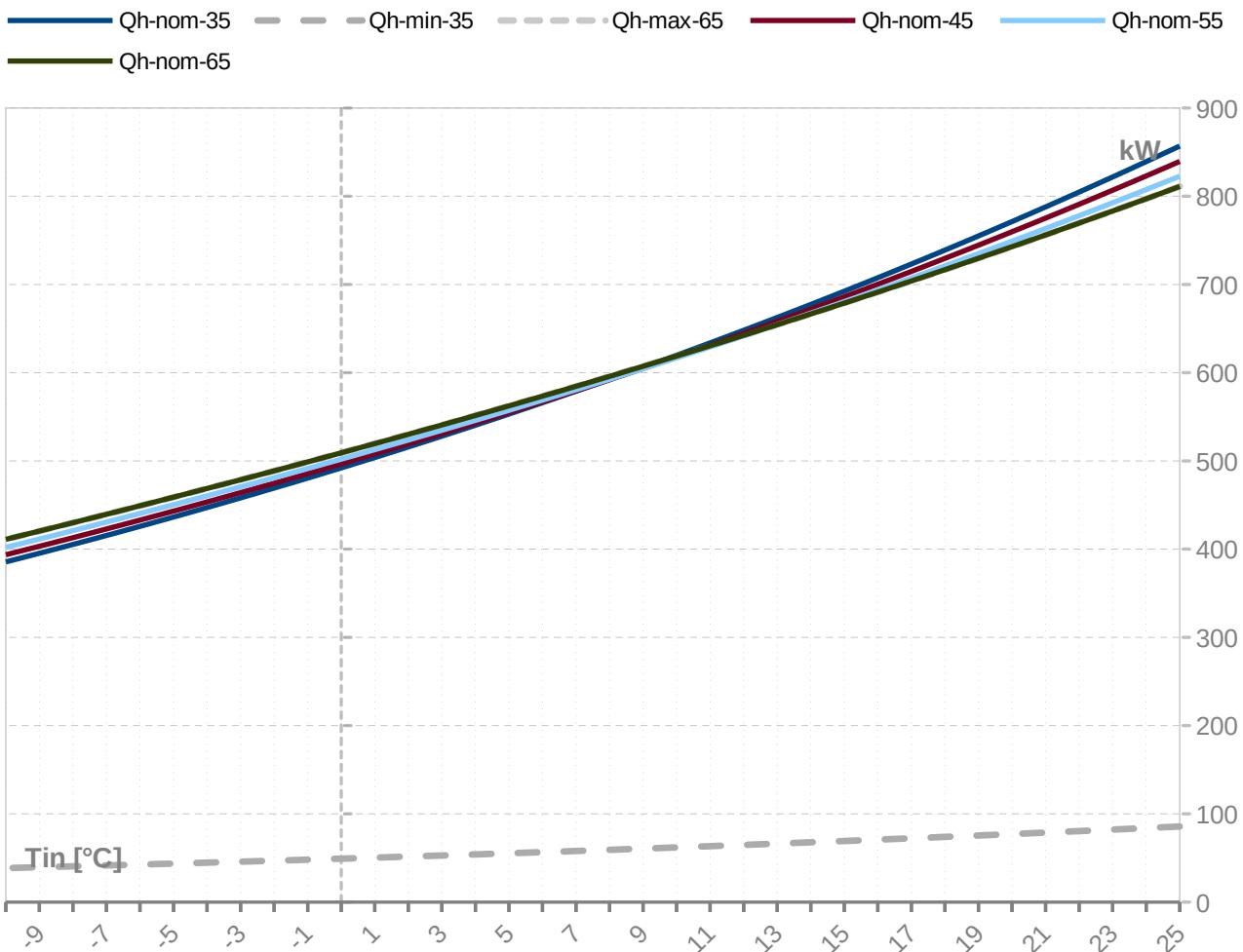
Radiant cooling W 23 / 18°C

Operating conditions		Qc	P	EER	SEER DATA EN 14825:2018 [W 23 / 18°C]	
A	W50-xx / W23-18	434.4	182.4	2.38	SEERon	5.15
B	W40-xx / W23-18	469.4	145.0	3.24	SEER	5.15
C	W30-35 / W23-18	497.4	116.0	4.29	Qc [kWh]	218280
D	W26-xx / W23-18	506.8	106.2	4.77	η [%]	205.82

WAMAK TWW 600 EVI HeavyDuty 2L5

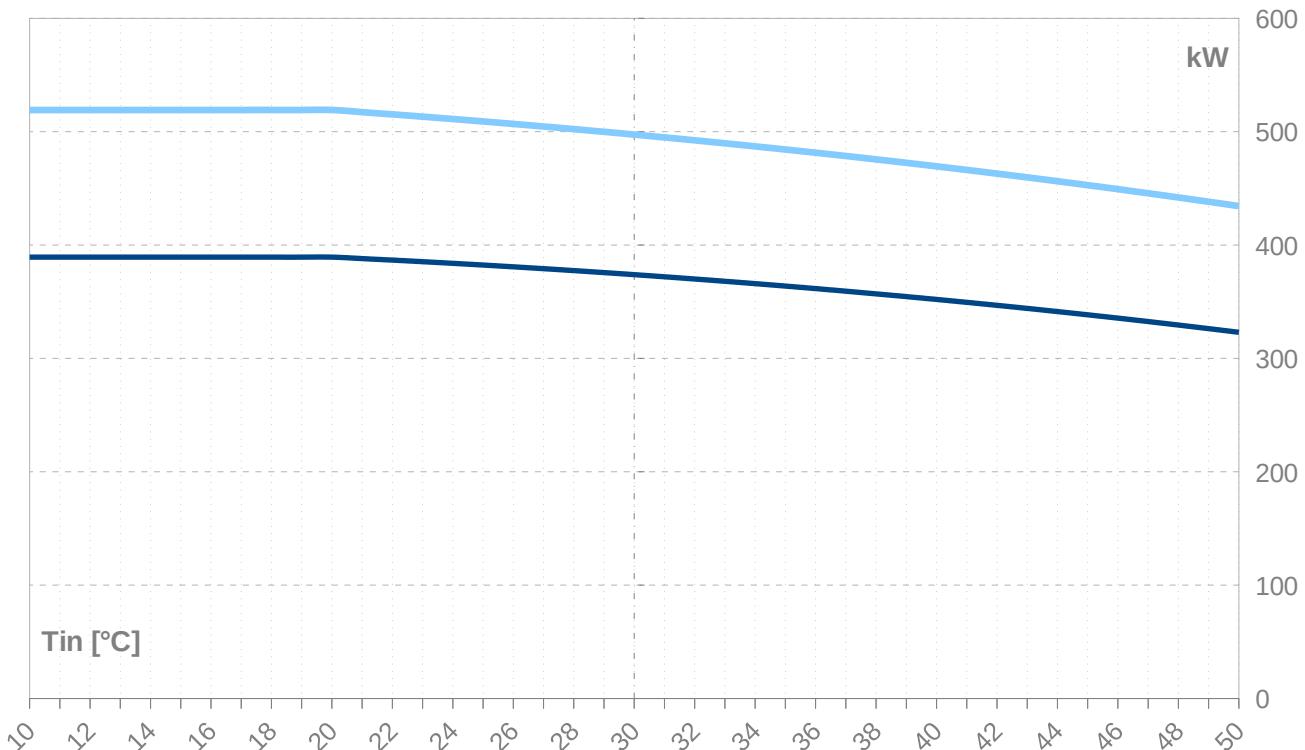
Performance lines - heating

ZHI46K1P-TWD_R410A_10_BWW



Performance lines - cooling

Qc-nom-12-7 Qc-nom-23-18



WAMAK TWW 600 EVI HeavyDuty 2L5

Th -OU	[°C]		35									
	Ts -IN [°C]	Qh nom [kW]	Qh min [kW]	Qh max [kW]	Pin nom [kW]	Pin min [kW]	Pin max [kW]	COP nom kW / kW	Qc nom [kW]	Qc min [kW]	Qc max [kW]	I nom [A]
25	856.9	85.7	856.9	110.9	10.8	110.9	7.73	753.3	75.3	753.3	234.5	
24	839.2	83.9	839.2	110.6	10.8	110.6	7.59	735.9	73.6	735.9	234.0	
23	821.8	82.2	821.8	110.3	10.8	110.3	7.45	718.8	71.9	718.8	233.6	
22	804.7	80.5	804.7	110.0	10.7	110.0	7.31	701.9	70.2	701.9	233.2	
21	787.8	78.8	787.8	109.8	10.7	109.8	7.18	685.3	68.5	685.3	232.9	
20	771.3	77.1	771.3	109.6	10.7	109.6	7.04	668.9	66.9	668.9	232.7	
19	755.0	75.5	755.0	109.4	10.7	109.4	6.90	652.8	65.3	652.8	232.5	
18	738.9	73.9	738.9	109.2	10.7	109.2	6.76	636.9	63.7	636.9	232.4	
17	723.1	72.3	723.1	109.1	10.6	109.1	6.63	621.3	62.1	621.3	232.3	
16	707.6	70.8	707.6	109.0	10.6	109.0	6.49	605.8	60.6	605.8	232.3	
15	692.3	69.2	692.3	108.9	10.6	108.9	6.36	590.7	59.1	590.7	232.4	
14	677.3	67.7	677.3	108.8	10.6	108.8	6.23	575.7	57.6	575.7	232.4	
13	662.6	66.3	662.6	108.7	10.6	108.7	6.10	561.0	56.1	561.0	232.5	
12	648.0	64.8	648.0	108.6	10.6	108.6	5.96	546.6	54.7	546.6	232.7	
11	633.8	63.4	633.8	108.6	10.6	108.6	5.84	532.4	53.2	532.4	232.8	
10	619.7	62.0	619.7	108.6	10.6	108.6	5.71	518.4	51.8	518.4	233.0	
9	605.9	60.6	605.9	108.5	10.6	108.5	5.58	504.6	50.5	504.6	233.2	
8	592.4	59.2	592.4	108.5	10.6	108.5	5.46	491.0	49.1	491.0	233.5	
7	579.1	57.9	579.1	108.5	10.6	108.5	5.34	477.7	47.8	477.7	233.7	
6	566.0	56.6	566.0	108.5	10.6	108.5	5.22	464.6	46.5	464.6	234.0	
5	553.1	55.3	553.1	108.5	10.6	108.5	5.10	451.8	45.2	451.8	234.3	
4	540.5	54.0	540.5	108.5	10.6	108.5	4.98	439.1	43.9	439.1	234.6	
3	528.1	52.8	528.1	108.5	10.6	108.5	4.87	426.7	42.7	426.7	234.9	
2	515.9	51.6	515.9	108.5	10.6	108.5	4.75	414.5	41.4	414.5	235.1	
1	503.9	50.4	503.9	108.6	10.6	108.6	4.64	402.5	40.3	402.5	235.4	
0	492.1	49.2	492.1	108.6	10.6	108.6	4.53	390.7	39.1	390.7	235.7	
-1	480.5	48.1	480.5	108.6	10.6	108.6	4.43	379.2	37.9	379.2	236.0	
-2	469.2	46.9	469.2	108.6	10.6	108.6	4.32	367.8	36.8	367.8	236.3	
-3	458.0	45.8	458.0	108.5	10.6	108.5	4.22	356.7	35.7	356.7	236.5	
-4	447.1	44.7	447.1	108.5	10.6	108.5	4.12	345.8	34.6	345.8	236.7	
-5	436.4	43.6	436.4	108.5	10.6	108.5	4.02	335.0	33.5	335.0	236.9	
-6	425.8	42.6	425.8	108.5	10.6	108.5	3.93	324.5	32.5	324.5	237.1	
-7	415.4	41.5	415.4	108.4	10.6	108.4	3.83	314.2	31.4	314.2	237.3	
-8	405.3	40.5	405.3	108.4	10.6	108.4	3.74	304.1	30.4	304.1	237.4	
-9	395.3	39.5	395.3	108.3	10.6	108.3	3.65	294.2	29.4	294.2	237.4	
-10	385.5	38.6	385.5	108.2	10.6	108.2	3.56	284.5	28.4	284.5	237.5	
-11	375.9	37.6	375.9	108.1	10.5	108.1	3.48	275.0	27.5	275.0	237.5	
-12	366.5	36.6	366.5	108.0	10.5	108.0	3.39	265.7	26.6	265.7	237.4	
-13	357.2	35.7	357.2	107.8	10.5	107.8	3.31	256.5	25.7	256.5	237.3	
-14	348.1	34.8	348.1	107.6	10.5	107.6	3.23	247.6	24.8	247.6	237.2	
-15	339.2	33.9	339.2	107.4	10.5	107.4	3.16	238.9	23.9	238.9	237.0	

-- attention: operating limits not reflected in performance table

ZHI46K1P-TWD_R410A_10_BWW

WAMAK TWW 600 EVI HeavyDuty 2L5

Th -OU	[°C]	45										
Ts -IN	Qh nom	Qh min	Qh max	Pin nom	Pin min	Pin max	COP nom	Qc nom	Qc min	Qc max	I nom	
[°C]	[kW]	[kW]	[kW]	[kW]	[kW]	[kW]	kW / kW	[kW]	[kW]	[kW]	[A]	
25	839.4	83.9	839.4	133.3	13.0	133.3	6.30	714.9	71.5	714.9	264.7	
24	823.0	82.3	823.0	133.2	13.0	133.2	6.18	698.5	69.9	698.5	264.4	
23	806.8	80.7	806.8	133.2	13.0	133.2	6.06	682.4	68.2	682.4	264.1	
22	790.8	79.1	790.8	133.1	13.0	133.1	5.94	666.5	66.7	666.5	263.9	
21	775.2	77.5	775.2	133.1	13.0	133.1	5.82	650.9	65.1	650.9	263.7	
20	759.7	76.0	759.7	133.1	13.0	133.1	5.71	635.4	63.5	635.4	263.6	
19	744.5	74.4	744.5	133.1	13.0	133.1	5.59	620.2	62.0	620.2	263.5	
18	729.5	73.0	729.5	133.1	13.0	133.1	5.48	605.2	60.5	605.2	263.4	
17	714.8	71.5	714.8	133.1	13.0	133.1	5.37	590.4	59.0	590.4	263.4	
16	700.2	70.0	700.2	133.2	13.0	133.2	5.26	575.9	57.6	575.9	263.4	
15	686.0	68.6	686.0	133.2	13.0	133.2	5.15	561.5	56.2	561.5	263.4	
14	671.9	67.2	671.9	133.3	13.0	133.3	5.04	547.4	54.7	547.4	263.5	
13	658.0	65.8	658.0	133.3	13.0	133.3	4.94	533.5	53.4	533.5	263.6	
12	644.4	64.4	644.4	133.4	13.0	133.4	4.83	519.8	52.0	519.8	263.7	
11	631.0	63.1	631.0	133.5	13.0	133.5	4.73	506.3	50.6	506.3	263.8	
10	617.8	61.8	617.8	133.5	13.0	133.5	4.63	493.1	49.3	493.1	263.9	
9	604.8	60.5	604.8	133.6	13.0	133.6	4.53	480.0	48.0	480.0	264.0	
8	592.0	59.2	592.0	133.7	13.0	133.7	4.43	467.1	46.7	467.1	264.1	
7	579.4	57.9	579.4	133.7	13.0	133.7	4.33	454.5	45.4	454.5	264.2	
6	567.0	56.7	567.0	133.8	13.1	133.8	4.24	442.0	44.2	442.0	264.4	
5	554.8	55.5	554.8	133.9	13.1	133.9	4.14	429.8	43.0	429.8	264.5	
4	542.8	54.3	542.8	133.9	13.1	133.9	4.05	417.7	41.8	417.7	264.6	
3	531.0	53.1	531.0	134.0	13.1	134.0	3.96	405.9	40.6	405.9	264.7	
2	519.4	51.9	519.4	134.0	13.1	134.0	3.88	394.2	39.4	394.2	264.7	
1	507.9	50.8	507.9	134.0	13.1	134.0	3.79	382.8	38.3	382.8	264.8	
0	496.7	49.7	496.7	134.0	13.1	134.0	3.71	371.5	37.2	371.5	264.8	
-1	485.6	48.6	485.6	134.0	13.1	134.0	3.62	360.5	36.0	360.5	264.8	
-2	474.7	47.5	474.7	134.0	13.1	134.0	3.54	349.6	35.0	349.6	264.8	
-3	464.0	46.4	464.0	134.0	13.1	134.0	3.46	338.9	33.9	338.9	264.7	
-4	453.5	45.3	453.5	133.9	13.1	133.9	3.39	328.4	32.8	328.4	264.6	
-5	443.1	44.3	443.1	133.9	13.1	133.9	3.31	318.1	31.8	318.1	264.5	
-6	432.9	43.3	432.9	133.8	13.0	133.8	3.24	308.0	30.8	308.0	264.3	
-7	422.8	42.3	422.8	133.7	13.0	133.7	3.16	298.0	29.8	298.0	264.1	
-8	412.9	41.3	412.9	133.5	13.0	133.5	3.09	288.2	28.8	288.2	263.8	
-9	403.2	40.3	403.2	133.4	13.0	133.4	3.02	278.7	27.9	278.7	263.4	
-10	393.6	39.4	393.6	133.2	13.0	133.2	2.96	269.2	26.9	269.2	263.0	
-11	384.2	38.4	384.2	133.0	13.0	133.0	2.89	260.0	26.0	260.0	262.6	
-12	374.9	37.5	374.9	132.7	12.9	132.7	2.82	251.0	25.1	251.0	262.1	
-13	365.8	36.6	365.8	132.5	12.9	132.5	2.76	242.1	24.2	242.1	261.5	
-14	356.8	35.7	356.8	132.2	12.9	132.2	2.70	233.4	23.3	233.4	260.8	
-15	348.0	34.8	348.0	131.9	12.9	131.9	2.64	224.8	22.5	224.8	260.1	

-- attention: operating limits not reflected in performance table

Th -OU	[°C]		55									
Ts -IN [°C]	Qh nom [kW]	Qh min [kW]	Qh max [kW]	Pin nom [kW]	Pin min [kW]	Pin max [kW]	COP nom kW / kW	Qc nom [kW]	Qc min [kW]	Qc max [kW]	I nom [A]	
25	822.6	82.3	822.6	168.3	16.4	168.3	4.89	665.4	66.5	665.4	306.5	
24	807.5	80.8	807.5	168.4	16.4	168.4	4.79	650.2	65.0	650.2	306.4	
23	792.6	79.3	792.6	168.5	16.4	168.5	4.70	635.2	63.5	635.2	306.4	
22	777.9	77.8	777.9	168.6	16.5	168.6	4.61	620.4	62.0	620.4	306.4	
21	763.4	76.3	763.4	168.8	16.5	168.8	4.52	605.8	60.6	605.8	306.4	
20	749.0	74.9	749.0	168.9	16.5	168.9	4.44	591.3	59.1	591.3	306.5	
19	735.0	73.5	735.0	169.0	16.5	169.0	4.35	577.1	57.7	577.1	306.5	
18	721.1	72.1	721.1	169.1	16.5	169.1	4.26	563.1	56.3	563.1	306.6	
17	707.4	70.7	707.4	169.3	16.5	169.3	4.18	549.3	54.9	549.3	306.7	
16	693.9	69.4	693.9	169.4	16.5	169.4	4.10	535.7	53.6	535.7	306.8	
15	680.5	68.1	680.5	169.5	16.5	169.5	4.01	522.2	52.2	522.2	306.9	
14	667.4	66.7	667.4	169.6	16.5	169.6	3.93	509.0	50.9	509.0	307.0	
13	654.5	65.4	654.5	169.8	16.6	169.8	3.86	496.0	49.6	496.0	307.2	
12	641.7	64.2	641.7	169.9	16.6	169.9	3.78	483.1	48.3	483.1	307.3	
11	629.2	62.9	629.2	170.0	16.6	170.0	3.70	470.4	47.0	470.4	307.4	
10	616.8	61.7	616.8	170.1	16.6	170.1	3.63	458.0	45.8	458.0	307.5	
9	604.6	60.5	604.6	170.1	16.6	170.1	3.55	445.7	44.6	445.7	307.6	
8	592.5	59.3	592.5	170.2	16.6	170.2	3.48	433.6	43.4	433.6	307.6	
7	580.6	58.1	580.6	170.3	16.6	170.3	3.41	421.6	42.2	421.6	307.7	
6	568.9	56.9	568.9	170.3	16.6	170.3	3.34	409.9	41.0	409.9	307.7	
5	557.4	55.7	557.4	170.4	16.6	170.4	3.27	398.3	39.8	398.3	307.7	
4	546.0	54.6	546.0	170.4	16.6	170.4	3.20	386.9	38.7	386.9	307.7	
3	534.8	53.5	534.8	170.4	16.6	170.4	3.14	375.7	37.6	375.7	307.6	
2	523.7	52.4	523.7	170.3	16.6	170.3	3.07	364.6	36.5	364.6	307.5	
1	512.8	51.3	512.8	170.3	16.6	170.3	3.01	353.8	35.4	353.8	307.4	
0	502.0	50.2	502.0	170.2	16.6	170.2	2.95	343.1	34.3	343.1	307.2	
-1	491.4	49.1	491.4	170.1	16.6	170.1	2.89	332.5	33.3	332.5	307.0	
-2	480.9	48.1	480.9	170.0	16.6	170.0	2.83	322.2	32.2	322.2	306.7	
-3	470.6	47.1	470.6	169.9	16.6	169.9	2.77	312.0	31.2	312.0	306.4	
-4	460.4	46.0	460.4	169.7	16.6	169.7	2.71	301.9	30.2	301.9	306.0	
-5	450.3	45.0	450.3	169.5	16.5	169.5	2.66	292.1	29.2	292.1	305.6	
-6	440.4	44.0	440.4	169.3	16.5	169.3	2.60	282.3	28.2	282.3	305.1	
-7	430.6	43.1	430.6	169.0	16.5	169.0	2.55	272.8	27.3	272.8	304.5	
-8	420.9	42.1	420.9	168.7	16.5	168.7	2.50	263.4	26.3	263.4	303.8	
-9	411.4	41.1	411.4	168.4	16.4	168.4	2.44	254.2	25.4	254.2	303.1	
-10	401.9	40.2	401.9	168.0	16.4	168.0	2.39	245.1	24.5	245.1	302.3	
-11	392.6	39.3	392.6	167.6	16.3	167.6	2.34	236.1	23.6	236.1	301.4	
-12	383.4	38.3	383.4	167.1	16.3	167.1	2.29	227.4	22.7	227.4	300.5	
-13	374.4	37.4	374.4	166.6	16.3	166.6	2.25	218.7	21.9	218.7	299.4	
-14	365.4	36.5	365.4	166.1	16.2	166.1	2.20	210.3	21.0	210.3	298.3	
-15	356.5	35.7	356.5	165.5	16.1	165.5	2.15	201.9	20.2	201.9	297.1	

-- attention: operating limits not reflected in performance table

WAMAK TWW 600 EVI HeavyDuty 2L5

Th -OU	65 (T-max)											
	Ts -IN	Qh nom	Qh min	Qh max	Pin nom	Pin min	Pin max	COP nom	Qc nom	Qc min	Qc max	I nom
[°C]	[kW]	[kW]	[kW]	[kW]	[kW]	[kW]	[kW]	kW / kW	[kW]	[kW]	[kW]	[A]
25	811.1	81.1	811.1	214.5	20.9	214.5	3.78	610.8	61.1	610.8	359.7	
24	797.1	79.7	797.1	214.7	20.9	214.7	3.71	596.6	59.7	596.6	360.0	
23	783.2	78.3	783.2	214.8	21.0	214.8	3.65	582.6	58.3	582.6	360.2	
22	769.6	77.0	769.6	215.0	21.0	215.0	3.58	568.8	56.9	568.8	360.5	
21	756.1	75.6	756.1	215.2	21.0	215.2	3.51	555.2	55.5	555.2	360.8	
20	742.8	74.3	742.8	215.3	21.0	215.3	3.45	541.7	54.2	541.7	361.1	
19	729.7	73.0	729.7	215.5	21.0	215.5	3.39	528.5	52.8	528.5	361.4	
18	716.7	71.7	716.7	215.6	21.0	215.6	3.32	515.4	51.5	515.4	361.7	
17	703.9	70.4	703.9	215.8	21.0	215.8	3.26	502.5	50.2	502.5	362.0	
16	691.3	69.1	691.3	215.9	21.1	215.9	3.20	489.7	49.0	489.7	362.2	
15	678.8	67.9	678.8	216.0	21.1	216.0	3.14	477.1	47.7	477.1	362.5	
14	666.5	66.7	666.5	216.1	21.1	216.1	3.08	464.7	46.5	464.7	362.8	
13	654.4	65.4	654.4	216.2	21.1	216.2	3.03	452.5	45.3	452.5	363.0	
12	642.4	64.2	642.4	216.3	21.1	216.3	2.97	440.4	44.0	440.4	363.2	
11	630.5	63.1	630.5	216.3	21.1	216.3	2.92	428.5	42.9	428.5	363.4	
10	618.8	61.9	618.8	216.3	21.1	216.3	2.86	416.8	41.7	416.8	363.6	
9	607.3	60.7	607.3	216.3	21.1	216.3	2.81	405.2	40.5	405.2	363.7	
8	595.8	59.6	595.8	216.3	21.1	216.3	2.75	393.8	39.4	393.8	363.8	
7	584.6	58.5	584.6	216.3	21.1	216.3	2.70	382.6	38.3	382.6	363.8	
6	573.4	57.3	573.4	216.2	21.1	216.2	2.65	371.5	37.1	371.5	363.9	
5	562.4	56.2	562.4	216.2	21.1	216.2	2.60	360.5	36.1	360.5	363.8	
4	551.5	55.2	551.5	216.0	21.1	216.0	2.55	349.8	35.0	349.8	363.8	
3	540.7	54.1	540.7	215.9	21.1	215.9	2.50	339.1	33.9	339.1	363.6	
2	530.1	53.0	530.1	215.7	21.0	215.7	2.46	328.6	32.9	328.6	363.4	
1	519.6	52.0	519.6	215.5	21.0	215.5	2.41	318.3	31.8	318.3	363.2	
0	509.2	50.9	509.2	215.3	21.0	215.3	2.37	308.1	30.8	308.1	362.9	
-1	498.9	49.9	498.9	215.0	21.0	215.0	2.32	298.1	29.8	298.1	362.5	
-2	488.7	48.9	488.7	214.7	20.9	214.7	2.28	288.2	28.8	288.2	362.1	
-3	478.7	47.9	478.7	214.4	20.9	214.4	2.23	278.5	27.8	278.5	361.6	
-4	468.7	46.9	468.7	214.0	20.9	214.0	2.19	268.9	26.9	268.9	361.0	
-5	458.9	45.9	458.9	213.6	20.8	213.6	2.15	259.4	25.9	259.4	360.3	
-6	449.1	44.9	449.1	213.1	20.8	213.1	2.11	250.1	25.0	250.1	359.6	
-7	439.5	43.9	439.5	212.6	20.7	212.6	2.07	240.9	24.1	240.9	358.8	
-8	429.9	43.0	429.9	212.1	20.7	212.1	2.03	231.8	23.2	231.8	357.9	
-9	420.4	42.0	420.4	211.5	20.6	211.5	1.99	222.9	22.3	222.9	356.9	
-10	411.1	41.1	411.1	210.9	20.6	210.9	1.95	214.1	21.4	214.1	355.8	
-11	401.8	40.2	401.8	210.2	20.5	210.2	1.91	205.5	20.5	205.5	354.6	
-12	392.6	39.3	392.6	209.4	20.4	209.4	1.87	197.0	19.7	197.0	353.2	
-13	383.4	38.3	383.4	208.7	20.4	208.7	1.84	188.6	18.9	188.6	351.8	
-14	374.4	37.4	374.4	207.8	20.3	207.8	1.80	180.3	18.0	180.3	350.3	
-15	365.4	36.5	365.4	206.9	20.2	206.9	1.77	172.2	17.2	172.2	348.7	

-- attention: operating limits not reflected in performance table

WAMAK TWW 600 EVI HeavyDuty 2L5

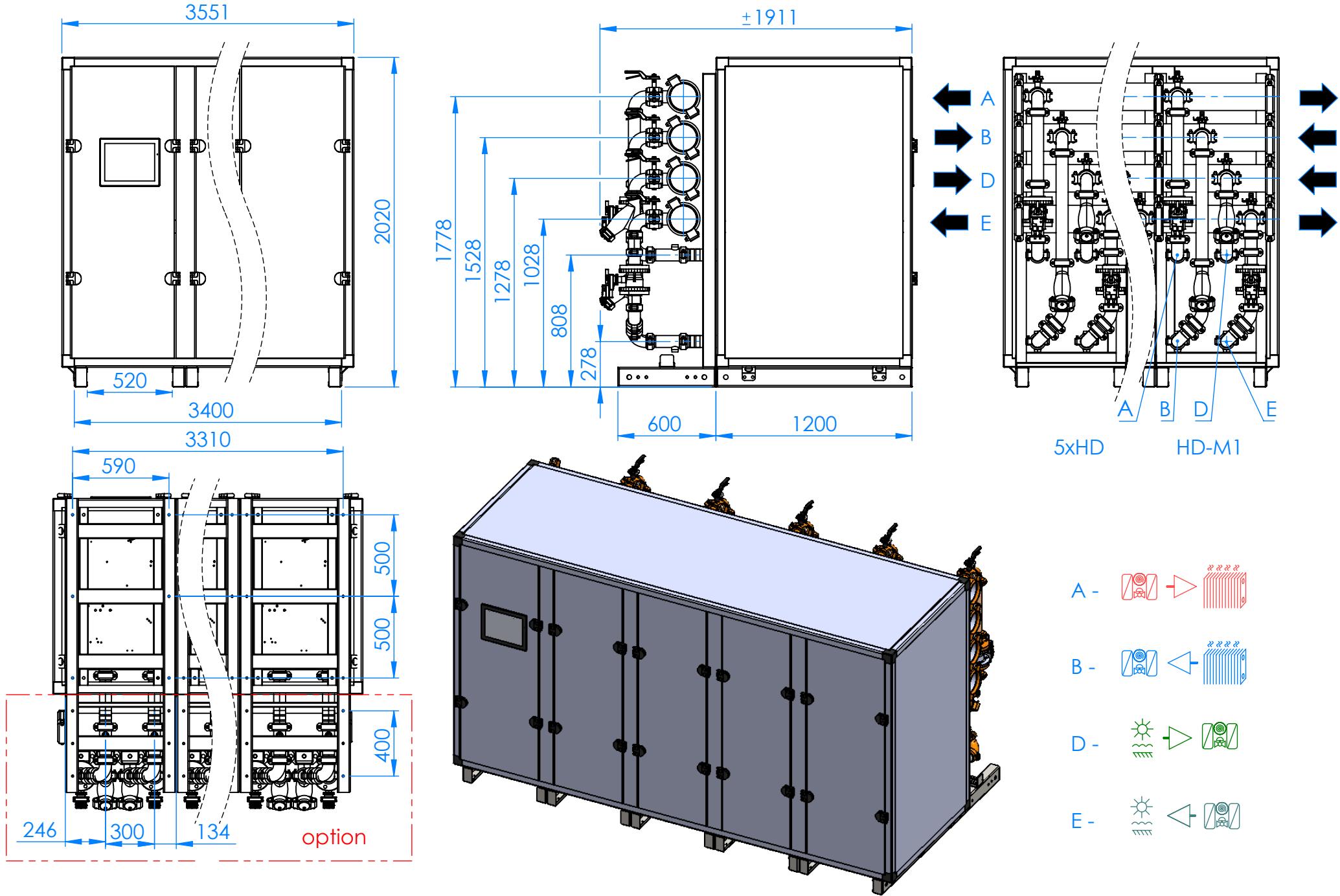
Tc -OU		W 12 / 7 °C									
Ts -IN [°C]	Qc nom [kW]	Qc min [kW]	Qc max [kW]	Pin nom [kW]	Pin min [kW]	Pin max [kW]	EER kW / kW	Qh nom [kW]	Qh min [kW]	Qh max [kW]	I nom [A]
40	352.0	35.2	352.0	145.0	14.1	145.0	2.43	487.4	48.7	487.4	277.4
39	354.5	35.5	354.5	141.8	13.8	141.8	2.50	486.9	48.7	486.9	273.7
38	357.0	35.7	357.0	138.6	13.5	138.6	2.58	486.4	48.6	486.4	270.0
37	359.3	35.9	359.3	135.5	13.2	135.5	2.65	485.9	48.6	485.9	266.5
36	361.6	36.2	361.6	132.5	12.9	132.5	2.73	485.4	48.5	485.4	263.1
35	363.8	36.4	363.8	129.6	12.6	129.6	2.81	484.9	48.5	484.9	259.8
34	366.0	36.6	366.0	126.8	12.4	126.8	2.89	484.3	48.4	484.3	256.6
33	368.0	36.8	368.0	124.0	12.1	124.0	2.97	483.8	48.4	483.8	253.4
32	370.1	37.0	370.1	121.3	11.8	121.3	3.05	483.3	48.3	483.3	250.3
31	372.0	37.2	372.0	118.6	11.6	118.6	3.14	482.8	48.3	482.8	247.3
30	373.9	37.4	373.9	116.0	11.3	116.0	3.22	482.2	48.2	482.2	244.4
29	375.7	37.6	375.7	113.5	11.1	113.5	3.31	481.7	48.2	481.7	241.6
28	377.5	37.7	377.5	111.0	10.8	111.0	3.40	481.1	48.1	481.1	238.7
27	379.2	37.9	379.2	108.6	10.6	108.6	3.49	480.5	48.1	480.5	236.0
26	380.8	38.1	380.8	106.2	10.4	106.2	3.59	480.0	48.0	480.0	233.3
25	382.4	38.2	382.4	103.8	10.1	103.8	3.68	479.3	47.9	479.3	230.6
24	383.9	38.4	383.9	101.5	9.9	101.5	3.78	478.7	47.9	478.7	228.0
23	385.3	38.5	385.3	99.3	9.7	99.3	3.88	478.1	47.8	478.1	225.4
22	386.7	38.7	386.7	97.1	9.5	97.1	3.98	477.4	47.7	477.4	222.8
21	388.1	38.8	388.1	94.9	9.3	94.9	4.09	476.7	47.7	476.7	220.3
20	389.3	38.9	389.3	92.8	9.0	92.8	4.20	476.0	47.6	476.0	217.8

Tc [°C]		W 23 / 18 °C									
0 [°C]	Qc nom [kW]	Qc min [kW]	Qc max [kW]	Pin nom [kW]	Pin min [kW]	Pin max [kW]	EER kW / kW	Qh nom [kW]	Qh min [kW]	Qh max [kW]	I nom [A]
40	469.4	46.9	469.4	145.0	14.1	145.0	3.24	604.5	60.4	605.0	277.1
39	472.5	47.3	472.5	141.8	13.8	141.8	3.33	604.5	60.5	604.8	273.3
38	475.6	47.6	475.6	138.6	13.5	138.6	3.43	604.6	60.5	604.7	269.5
37	478.5	47.9	478.5	135.5	13.2	135.5	3.53	604.7	60.5	604.6	265.8
36	481.4	48.1	481.4	132.5	12.9	132.5	3.63	604.8	60.5	604.5	262.2
35	484.3	48.4	484.3	129.6	12.6	129.6	3.74	604.9	60.5	604.4	258.7
34	487.0	48.7	487.0	126.8	12.4	126.8	3.84	605.1	60.5	604.4	255.3
33	489.7	49.0	489.7	124.0	12.1	124.0	3.95	605.2	60.5	604.4	252.0
32	492.4	49.2	492.4	121.3	11.8	121.3	4.06	605.3	60.5	604.4	248.7
31	494.9	49.5	494.9	118.6	11.6	118.6	4.17	605.4	60.5	604.4	245.5
30	497.4	49.7	497.4	116.0	11.3	116.0	4.29	605.6	60.6	604.5	242.3
29	499.9	50.0	499.9	113.5	11.1	113.5	4.41	605.7	60.6	604.5	239.3
28	502.3	50.2	502.3	111.0	10.8	111.0	4.53	605.8	60.6	604.6	236.2
27	504.6	50.5	504.6	108.6	10.6	108.6	4.65	605.9	60.6	604.7	233.2
26	506.8	50.7	506.8	106.2	10.4	106.2	4.77	606.1	60.6	604.8	230.3
25	509.0	50.9	509.0	103.8	10.1	103.8	4.90	606.2	60.6	604.9	227.4
24	511.2	51.1	511.2	101.5	9.9	101.5	5.03	606.3	60.6	605.1	224.5
23	513.3	51.3	513.3	99.3	9.7	99.3	5.17	606.3	60.6	605.2	221.6
22	515.3	51.5	515.3	97.1	9.5	97.1	5.31	606.4	60.6	605.3	218.8
21	517.2	51.7	517.2	94.9	9.3	94.9	5.45	606.4	60.6	605.4	216.0
20	519.1	51.9	519.1	92.8	9.0	92.8	5.60	606.5	60.6	605.6	213.2

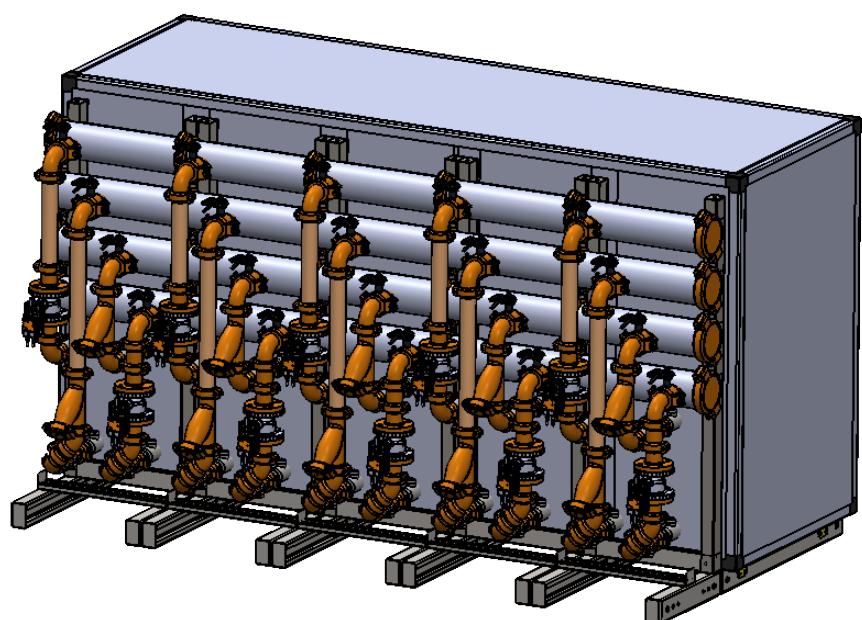
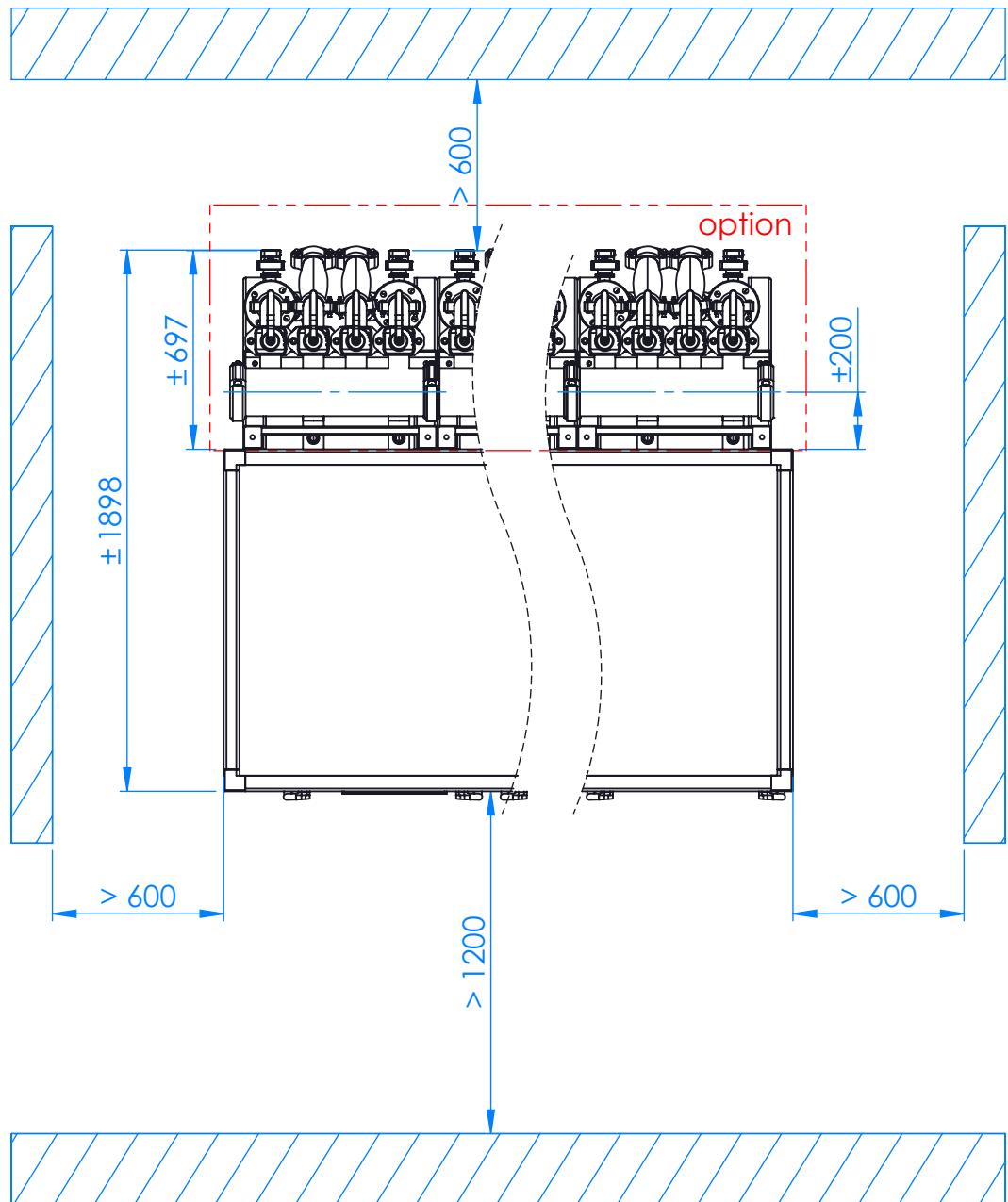
-- attention: operating limits not reflected in performance table

LEGEND:

Ts-IN: Temperature renewable source - inlet [°C]
Th-OU: Temperature heating - outlet (flow) [°C]
Tc-OU: Temperature cooling - outlet (flow) [°C]
Qh nom: Heating capacity nominal
Qh min: Heating capacity minimal
Qh max: Heating capacity maximal
Pin nom: Power input at nominal heating capacity
Pin min: Power input at minimal heating capacity
Pin max: Power input at maximal heating capacity
COP nom: coefficient of performance at nominal heating capacity
Qc nom: cooling / heat extraction capacity at nominal heating capacity
Qc min: cooling / heat extraction at minimal heating capacity
Qc max: cooling / heat extraction at maximal heating capacity
I nom: Current at nominal heating capacity
EER: energy efficiency ratio at nominal cooling capacity



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